

## Moulding Program

Conestoga offers several different moulding programs for your convenience.

Program Selection	Species	Grade	Minimum Order Quantity	Maximum Order Quantity	Lead-Time, Days
0.6 Oten devel Dusfiles	Stock	Choice	1 piece	25 pieces*	3
8 ft. Standard Profiles	Non-stock	Choice	1 piece	None	10
12 ft. Standard Profiles	Non-stock	Choice	1 piece	None	10
8 ft. Non-standard and Special Order Profiles	Any	Choice	1 piece**	None	10
12 ft. Non-standard and Special Order Profiles	Any	Choice	1 piece**	None	10
Random Length Cabinet Framing/S4S	Any	Prime	100 ft.	None	10

\*Maximum stock order per specific profile and specie is 25 pieces. Orders exceeding 25 pieces require 10 day lead-time. \*\*Non-standard profile orders of less than 100 lineal feet will incur a \$30.00 net set-up charge.

### **Solid Wood Moulding Specifications**

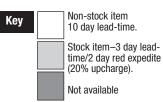
- Eight foot standard and non-standard mouldings will be shipped 94" to 97" in length.
- Twelve foot standard and non-standard mouldings will be shipped 142" to 146" in length.
- Natural specie characteristics that exhibit the character and beauty of wood will be evident on mouldings. These characteristics will include, but not be limited to, color variations, heartwood, sapwood, pin knots, worm holes and surface and end checks. Conestoga specifications do not allow these characteristics to affect structural integrity of the mouldings.
- Natural characteristics that become evident through machining, environmental or atmospheric conditions such as minor bows, twists and crooks, may be evident but will not affect product quality or impede workability. Machining marks may be evident, but will not affect structural integrity. Moulding profiles 3-1/2" or larger may have at least one glue joint running the length of the piece.
- Solid wood mouldings utilize "Choice" grade material as defined below. Mouldings are classified differently than our door/drawer front wood grading of Premium, Standard and Value grade. Moulding grade refers to the usability of the lumber.
  - **Choice** All moulding programs utilize Choice grade material. Each piece will exhibit similar material quality characteristics on the face of the moulding that we offer on our Standard grade doors. Ends will be trimmed. Depending on profile depth and specie ordered, sap or heartwood may appear on the moulding face. This is our highest grade for mouldings.
- MDF Mouldings Produced from TSCA/CARB2 compliant MDF, these mouldings are ideal for high humidity or arid conditions as they are resistant to expansion, contraction, warping and twisting. Available raw, primed and painted.



	8 Foot Standard Moulding Pricing and Availability (All pricing per 8 ft. piece)															
		/	/	/			/			/	/	/	,e	Male		/ /
Design and Profile	site	Pros	Contraction of the second	in oo	dina de la contra	White Ch	Star H	ort wa	March Harry	stos - sos	, 08	Cot Hear	William Co	N Magin	est cit	MIL.
Crown 6	2-9/16"															
Crown 24	4-5/16"															
Crown 33	1-9/16"															
Crown 619	3-3/8"															
Crown 1238	4-5/8"															
Crown 1550	5-3/8"															
Large Cove Crown 1524	3-13/16"															
Large Cove Crown 2618	5-1/8"															
Crown 1557	3-13/16"															
Crown 2324	3-7/8"															
Crown 2325	5-1/2"															
Crown B10	4-15/16"															
Crown 801 w/ mounting plate	3-9/16"															
Shaker Crown 1126 w/ mounting plate	3-5/8"															
Crown 342	4-3/8"															
Crown 343	4-3/8"															
Crown 344	4-3/8"															
Reverse Shaker Crown 1529	3-5/8"															
Crown 2584	5-5/8"															
Mounting Plate 384	1-3/4"															
Mounting Plate 470	1-3/4"															

• Size is nominal. Actual 8 foot length is between 94" and 97".

- Maximum stock order per specific profile and specie is 25 pieces. Additional pieces add 10 days to lead-time.
- When ordering dual-side profile products, specify "Face Side A" or "Face Side B". See the individual drawings in this section for size and profile specifications details.
- 8 foot mouldings can be ordered finished "Face Only" or finished "Face and Back".
- See Finishing Program Section for pricing details.
- Many carriers have instituted oversize package surcharges. 8' mouldings are subject to these surcharges. These surcharges do not apply if delivered on a Conestoga truck.
- A moulding cut down option is available.





		8 Foo	t Stan	dard	Mould	ling P	ricing	and A	vailat	oility (	All prici	ng per 8	3 ft. pied	ce)		
	/			00	Red	White Cr		8	Alest series	those Sort		ng /	White Por	Non of the second	Clicost -	~ /
Design and Profile	site	the second second	Contraction of the sector	iou oir	en de	51 CH	ALL IN	to, Ma	No. M	joi, joi	~ 0°8*	Cox Cox			Way Clean	
Frieze Reversible 345	4-1/2"															
Light Rail B11	1-1/2"															
Light Rail 361	1-1/4"															
Light Rail 1448	2-1/4"															
Light Rail 2380 w/mounting plate	1-3/4"															
Inset Parting Bead 2302	1"															
Scribe 1809	13/16"															
Scribe 14	1-1/4"															]
Scribe 2316	5/8"															
Scribe 2317	4"															
Batten 13	1-1/4"															
Quarter Round 1329	3/4"															
Shoe Moulding 583	3/4"															
Inside Corner Cove 11	3/4"															
Outside Corner 12	3/4"															
Beaded Trim 1439	2"															
Refacer's Corner 2322	7/8"															
Base Cap 860	1-1/2"															
Colonial Base 10	4-1/2"															
Beaded Base 381	4-1/2"															
Base Moulding 897	3-1/2"															
Base Moulding 898	5-1/2"															
Colonial Casing 21	2-1/4"															
Beaded Panel B09	3-1/4"															

• See color key on previous page



	8	Foot	Stand	ard M	ouldir	ng Pric	ing ar	nd Ava	ilabili	ty (All p	oricing p				
Design and Profile	site	Property	at Bat	iboo Biri	in Red Birt	NWITE Che	in He	NOT WR	the hard has	Soft Og	Pred Oat	white po	Hard Maple	cleat wat	,ut
Half Round	3/4"														
Rope	1-1/2"														
Fag & Dort	1"														
Egg & Dart	1-1/2"														
Dantil	7/8"														
Dentil	1-1/2"														
Half Round Plain	1-1/2"														
Half Round Reeded	1-1/2"														

- Size is nominal. Actual 8 foot length is between 94" and 97".
- Maximum stock order per specific profile and specie is 25 pieces. Additional pieces add 10 days.
- When ordering dual-side profile products, specify "Face Side A" or "Face Side B". See the individual drawings in this section for size and profile specifications details.
- 8 foot mouldings can be ordered finished "Face Only" or finished "Face and Back".
- See Finishing Program Section for pricing details.
- Many carriers have instituted oversize package surcharges. 8' mouldings are subject to these surcharges. These surcharges do not apply if delivered on a Conestoga truck.
- A moulding cut-down option is available.



Non-stock item 10 day lead-time.

Stock item–3 day leadtime/2 day red expedite (20% upcharge).

Not available

Mouldings



	12 Foc			
	/	/		
Design and Profile	Site	Che	STA N	
Crown 6	2-9/16"			
Crown 24	4-5/16"			
Crown 33	1-9/16"			
Crown 342	4-3/8"			
Crown 343	4-3/8"			
Crown 344	4-3/8"			
Crown 619	3-3/8"			
Crown 1238	4-5/8"			
Crown 2325	5-1/2"			
Crown 801 w/mounting plate	3-9/16"			
Crown B10	4-15/16"			
Large Cove 1524	3-13/16"			
Reverse Shaker Crown 1529	3-5/8"			
Reverse Frieze 345	4-1/2"			
Light Rail B11	1-1/2"			
Light Rail 361	1-1/4"			
Scribe 14	1-1/4"			
Colonial Base 10	4-1/2"			
Beaded Base 381	4-1/2"			

12 Foot Standard Moulding Pricing and Availability (All pricing per 12 ft. piece)

• Longer lengths for applications that require continuous runs with few or no joints.

• 12' Standard mouldings will be shipped 142" - 146" in length.

• These mouldings exceed the maximum length limitations of both FedEx and UPS ground shipments. They will ship by common carrier and minimum LTL freight rates will apply.

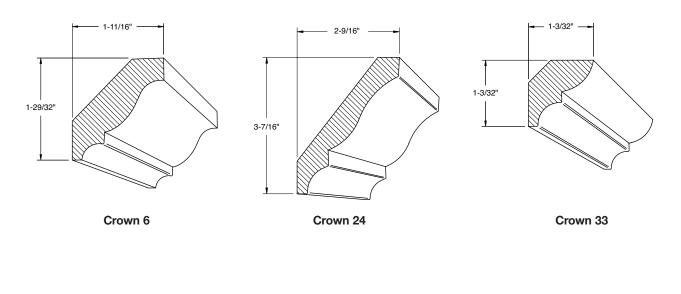
• Many carriers have instituted oversize package surcharges. 8' mouldings are subject to these surcharges. These surcharges do not apply if delivered on a Conestoga truck.

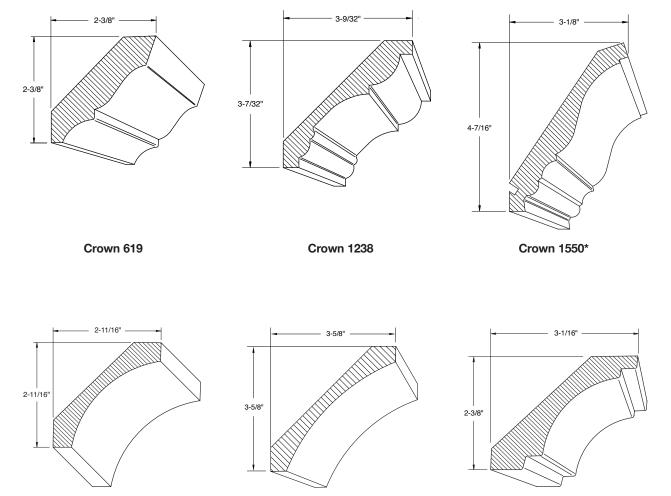
• All profiles are a non-stock item. Requires 10 day lead-time.

• See Finishing Program Section for pricing details.



# **Crown Mouldings**





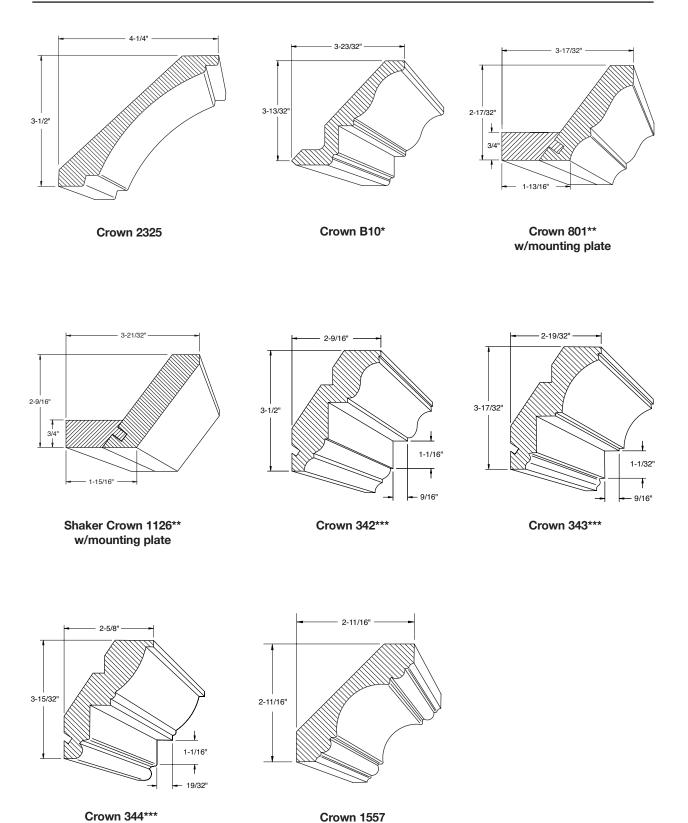
Large Cove 2618

Crown 2324

\* Crown moulding 1550 will accommodate Mounting Plate 384. Note: Drawings not to scale.



# **Crown Mouldings (continued)**

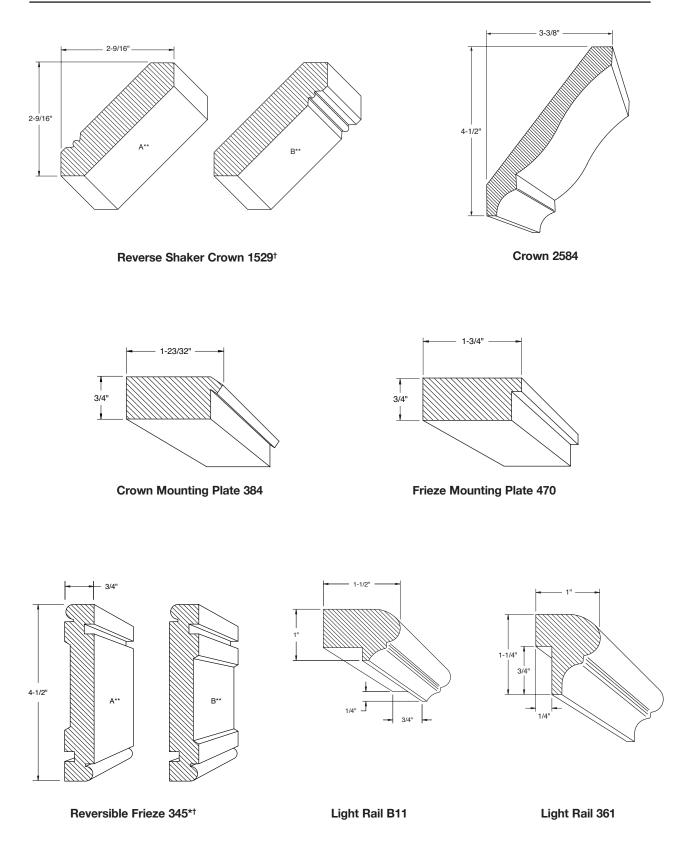


\* Crown B10 will accommodate 3/4" Rope and 7/8" Dentil.

\*\* Crown 801 and Shaker Crown 1126 will be manufactured with a Paint Grade Hard Maple mounting plate, additional species available through Special Designs.

\*\*\* Crown mouldings 342, 343, 344 will accommodate mounting plate 384 and 3/4" Rope, 7/8" Dentil and 1" Egg & Dart. Note: Drawings not to scale.



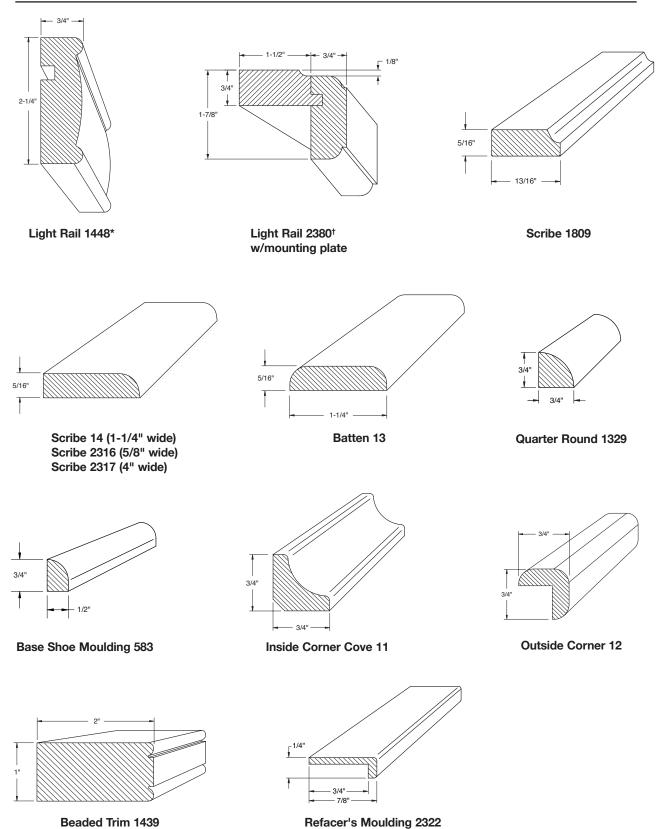


<sup>\*</sup> Reversible Frieze 345 will accommodate Mounting Plate 470.

† When ordering dual side profile product, specify "Face side A" or "Face side B". When ordering prefinished product, specify "Finish side A" or "Finish side B".



# **Trim and Accent Mouldings**



\* Light Rail 1448 will accommodate Mounting Plate 470.

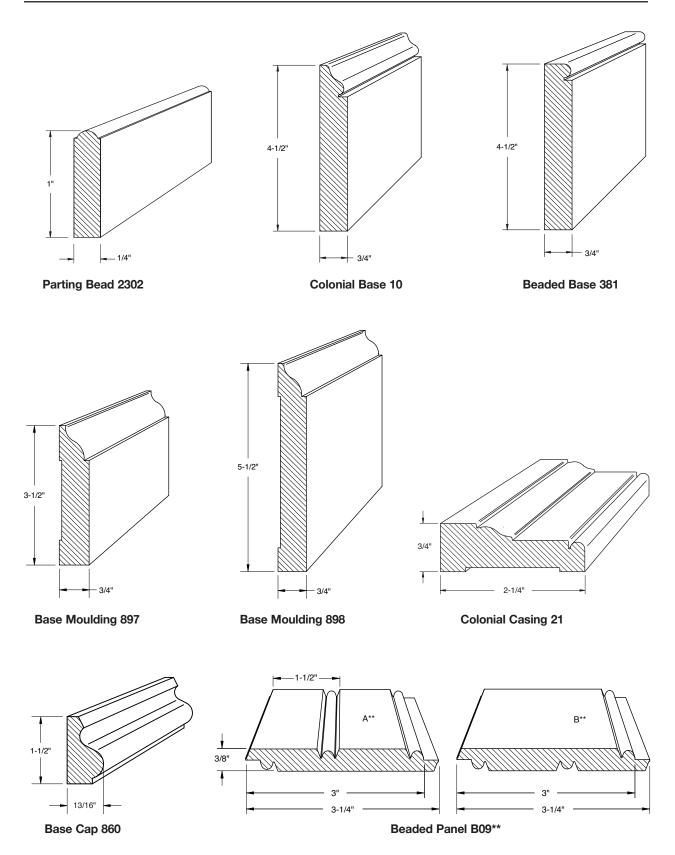
† Light Rail 2380 is manufactured with matching specie mounting plate. Option to choose edge profile to be applied to top and bottom. All published edge profiles available except B, C, FP, L-034, L-253, L-304 and L-686.

Note: Drawings not to scale.

Mouldings



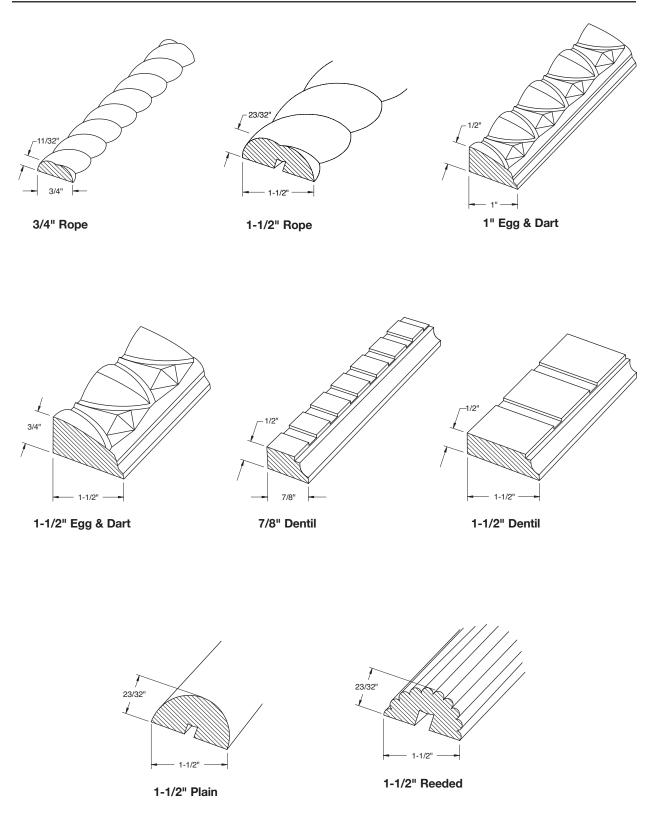
## Trim and Accent Mouldings (continued)



\*\* When ordering dual side profile product, specify "Face side A" or "Face side B". When ordering prefinished product, specify "Finish side A" or "Finish side B."
Note: Drawings not to scale.



# **Trim and Accent Mouldings (continued)**

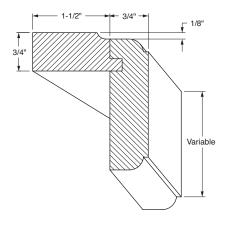


## **Trim and Accent Mouldings (continued)**

### #2578 Moulding

A variation of the #2380 Light Rail, the #2578 Light Rail combines a matching specie mounting plate and the flexibility of a variable front height ranging from 1-1/2" to 5-1/2". Besides a light rail application, this moulding profile could be used as crown or fascia.

- Option to order both long edges profiled to match the doors' outside edge profile, or choose two different profiles.
- All published edge profiles available except B, C, FP, L-034, L-253, L-304, and L-686.



#2578 2-Piece Moulding*													
Species	Species 1.50"-2.5" 2.501"-3.5" 3.501"-4.5" 4.501"-5.5"												
Alder													
Bamboo													
Birch, Red													
Birch, White													
Cherry													
Hickory													
Maple, Hard													
Maple, Soft													
Oak, Red													
Oak, White													
P. G. Hard Maple													
Pine, Clear													
Walnut													

## **Specialty Mouldings**

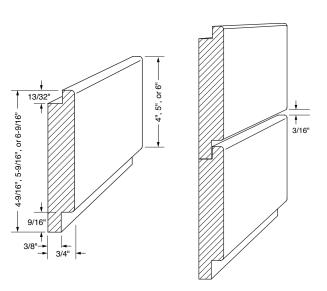
### **Shiplap Moulding**

The 8' Shiplap moulding program provides a variety of moulding widths in 12 species, allowing designers to achieve a wide variety of looks from farmhouse to modern.

• Mouldings are profiled to automatically leave a 3/16" gap between the face of adjacent sticks during installation, creating the signature Shiplap appearance.

ŧ	#2580 Shiplap Moulding*												
Species	4-9/16" width (4" face)	5-9/16" width (5" face)	6-9/16" width (6" face)										
Alder													
Birch, Red													
Birch, White													
Cherry													
Hickory													
Maple, Hard													
Maple, Soft													
Oak, Red													
Oak, White													
P. G. Hard Maple													
Pine, Clear													
Walnut													

<sup>\*</sup> Many carriers have instituted oversize package surcharges. 8' mouldings are subject to these surcharges. These surcharges do not apply if delivered on a Conestoga truck.





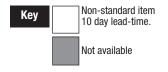
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	8	Foot N	on-Sta	andard	Mould	ling Pri	icing a	nd Ava	ilabilit	<b>y</b> (All p	ricing pe	er 8 ft. p	oiece)		
		/ /		100	of hed bit	ch. white che	8	ort	alle, and	ole' Oa	Pred Os	white po	Hard Maple	Cleat W	
Design and Profile	site	, Phy	Set As	intoo bit	icit. Bit	en WI. Che	st. Hic	Fort M	PT M2	<sup>03</sup>	61 OS	r - 20	AL DI	NS. WS	mit
Crown 96	3-13/16"														
Crown 859	5-1/2"														
Crown 1017	4-1/4"														
Crown 1621	6-1/2"														
Crown 1622	6-1/2"														
Crown 1623	6-1/2"														
Crown 2057	5-9/16"														
Crown 2310	4-1/4"														]
Cove Crown 120	3-1/4"														
Cove Crown 2048	3-3/4"														
Shaker Crown 2516	4-3/16"														
Case Moulding 466	3-1/4"														
Inside Corner 474	3/4"														
Light Rail 1619 w/mounting plate	2-5/8														
135° Outside Corner 1319	1-15/16"														
135° Outside Corner 1995	1-9/16"														

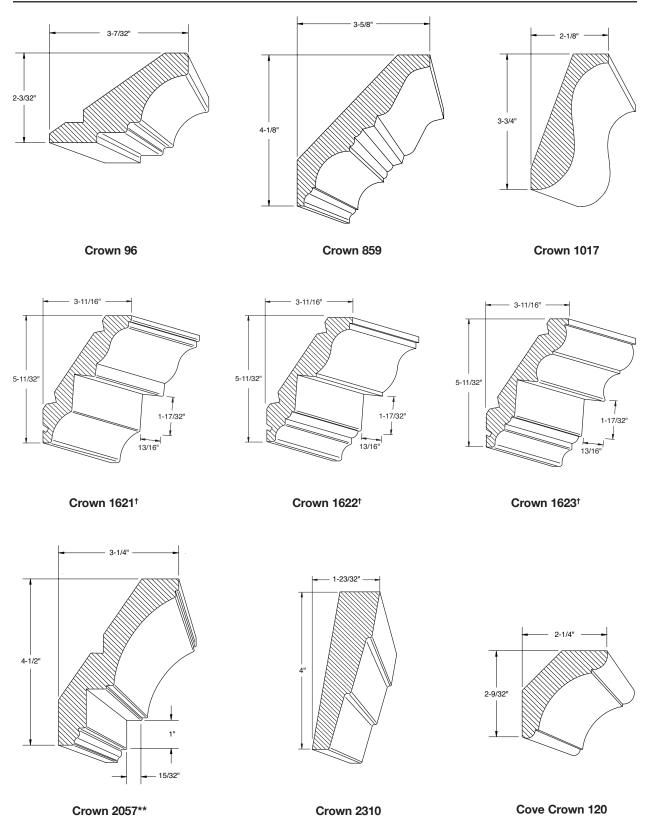
• All non-standard moulding profiles will incur a net setup charge when less than 100 linear feet of any specie is ordered.

- Size is nominal. Actual 8 foot length is between 94" and 97".
- 8 foot mouldings can be ordered finished "Face Only" or finished "Face and Back".
- See Finishing Section for pricing details.
- Many carriers have instituted oversize package surcharges. 8' mouldings are subject to these surcharges. These surcharges do not apply if delivered on a Conestoga truck.
- A moulding cut-down option is available.





# **Non-Standard Mouldings**



\*\* Crown moulding 2057 will accommodate 3/4" Rope, 7/8" Dentil and 1" Egg & Dart.

† Crown mouldings 1621, 1622, 1623 will accommodate Mounting Plate 384 and 1-1/2" Rope, Dentil and Egg & Dart.

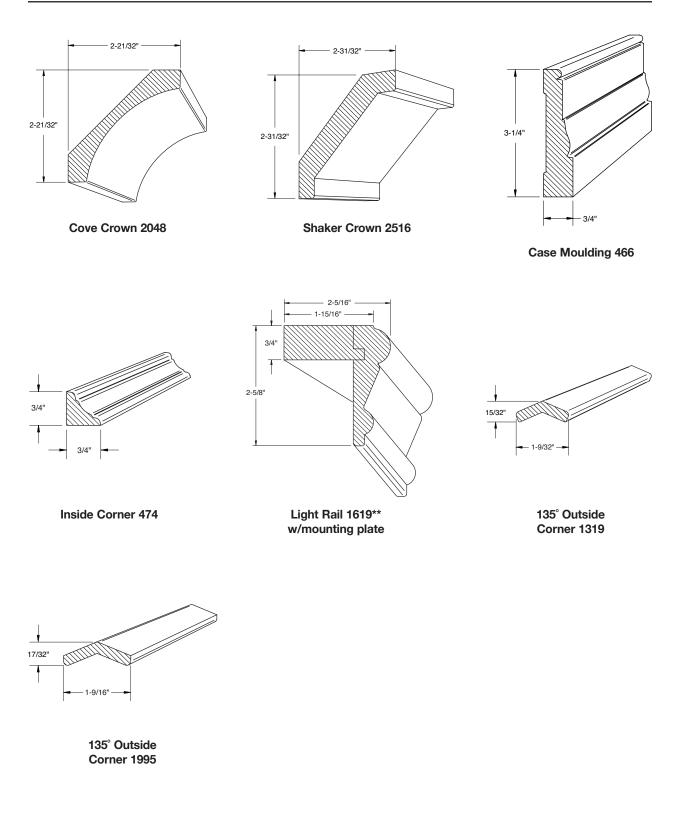
All profiles are subject to a setup charge for orders less than 100 linear feet. See pricing page for details. Note: Drawings not to scale.

Many carriers have instituted oversize package surcharges. 8' mouldings are subject to these surcharges. These surcharges do not apply if delivered on a Conestoga truck.

Mouldings



## **Non-Standard Mouldings (continued)**



9

\*\* Light Rail 1619 will be manufactured with a Paint Grade Hard Maple mounting plate, additional species available through Special Designs. All profiles are subject to a setup charge for orders less than 100 linear feet. See pricing page for details. Note: Drawings not to scale.

Many carriers have instituted oversize package surcharges. 8' mouldings are subject to these surcharges. These surcharges do not apply if delivered on a Conestoga truck.



### **Moulding Assembly Options**

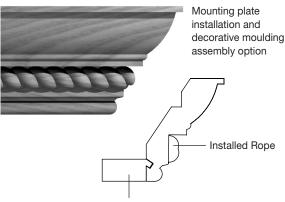
Conestoga's pre-assembled moulding options provide a cost effective alternative to installing mounting cleats and decorative accessory mouldings. By eliminating the need to assemble mouldings in your shop, you can increase throughput and focus your skilled labor on more profitable tasks. Assembled mouldings also finish more attractively, providing additional area for glaze hang up, accentuating the entire profile of decorative accessory mouldings.

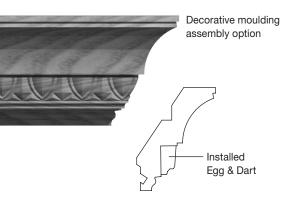
### **Mounting Plate Installation Option**

- A per assembly fee will be applied.
- The Mounting Plate Installation Option allows mounting plates to be pre-applied to select crown and light rail mouldings. For assembled mouldings over 8 feet in length, mounting plate will consist of two lengths cut to size.
- Eligible profiles include all published standard and non-standard crowns, 345 Reversible Frieze and 1448 Light Rail.
- Pricing is calculated by adding the cost of both eight foot moulding lengths plus the fee for the Mounting Plate Installation option.
- Mounting Plate will consist of Paint Grade Hard Maple unless matching specie is otherwise requested.
- To order, designate "Mounting Plate Installation" next to each piece of moulding to be pre-assembled.
- Finishing Option is available for pre-assembled mouldings. See the Finishing Program Section for pricing and finish availability.

### **Decorative Moulding Assembly Option**

- A per assembly fee will be applied.
- The Decorative Moulding Assembly Option allows customers to order select crown mouldings with accessory mouldings pre-assembled.
- 342, 343, 344 and 2057 Crown mouldings can be combined with the 7/8" Dentil, 1" Egg & Dart and 3/4" Rope mouldings.
- 1621, 1622 and 1623 Crown mouldings can be combined with the 1-1/2" Dentil, Egg & Dart and Rope mouldings.
- Pricing is calculated by adding the cost of both eight foot moulding lengths plus assembly fee for the Decorative Moulding Assembly Option.
- To order designate "Decorative Moulding Assembly" next to each piece of moulding to be pre-assembled.
- Finishing Option is available for pre-assembled decorative mouldings. See the Finishing Program Section for pricing and finish availability.





Attached Mounting Plate

### **Moulding Cut-Down Option**

To combat the exorbitant fees freight carriers are charging for packages 96" or longer, Conestoga now offers an option to cut-down any of our mouldings to 90". This includes both trimming of the moulding to length and creating the associated packaging.

- An upcharge per piece is applied.
- To order specify "Cut-down to 90 inch" Option.

### **Special Order Moulding Program**

- 8 foot special order mouldings are categorized and priced by width. Moulding width is the smallest whole-inch dimension necessary to manufacture that particular moulding profile. For example: 1-1/4" wide moulding pricing is in the 2" moulding width column. This rule is applicable to all sizes.
- Special order mouldings are only available in Choice grade material. Standard 8 foot length is 94" to 97". Any length greater than 97" and up to 12 foot lengths may be ordered in all Standard species except Bamboo. There will be a net upcharge per piece, in addition to the extra Material Footage Charge. Extended 15 day lead-time applies to 10 to 12 foot mouldings. Contact Customer Service for specie availability and pricing.

Special Order Mou	l <b>ding</b> - 8 f	t. Choice Gr	rade Pricing	, per linear ft	. (10 day le	ad-time)						
	Moulding Width											
Specie	1"	2"	3"	4"	5"	6"						
Alder**												
Bamboo*												
Birch, Red												
Birch, White**												
Cherry												
Hickory												
Maple, Hard												
Maple, Soft												
Oak, Red												
Oak, White												
Paint Grade Hard Maple												
Pine, Clear White												
Walnut												

\*Bamboo available in 8 foot lengths only.

\*\*Alder and 1" White Birch available up to a maximum of 115".

- A net setup charge will be applied to all non-standard profile orders totaling less than 100 feet.
- Prices given in the chart are for 3/4" thick mouldings. 1" thick mouldings incur a 30% upcharge.
- Volume discounts per ft.
- Many carriers have instituted oversize package surcharges. 8' mouldings are subject to these surcharges. These surcharges do not apply if delivered on a Conestoga truck.



### **Random Length Cabinet Framing**

- Random length cabinet framing is available only in Prime grade material. Sizes shown in the pricing table below are for 3/4" thick "surfaced four sides" (S4S) square stock. Optional sanding is available at no additional cost. Specify sanded or unsanded when ordering.
- These pieces may contain a limited amount of defects and color variation permitted in the established rules of the National Hardwood Lumber Association for this grade. Pieces over 8 foot in length will be approximately 80% defect-free. Pieces under 8 foot in length will be approximately 90% defect-free. Defect locations will vary.

### **Ordering and Sizing Specifications**

- Framing is categorized and priced by width. Framing width refers to the smallest whole-inch dimension necessary to manufacture that particular frame. For example: if the framing is 1-1/4" wide, the appropriate pricing will be located in the 2" framing width column, or if the framing is 2-11/16" wide, the appropriate pricing will be located in the 3" framing width column. This rule is applicable to all sizes.
- Random length framing is available in 4 to 12 foot lengths. Exact lengths may not be specified.
- Framing wider than 5-1/16" may have one glue joint running the entire length of the framing.
- Minimum order quantity is 100 feet.
- Optional grooving for Conestoga's Cabinet System's assembly splines is available. Stile and rail material must be ordered separately.

Random Length Cabinet Framing Pricing - per linear ft. (10 day lead-time)													
		Framing Width											
Specie	1"	2"	3"	4"	5"	6"							
Alder													
Bamboo*													
Birch, Red													
Birch, White													
Cherry													
Hickory													
Maple, Hard													
Maple, Soft													
Oak, Red													
Oak, White													
Paint Grade Hard Maple													
Pine, Clear White													
Walnut													

\*Bamboo available in 8 foot lengths only.

- Prices given in the chart are for 3/4" thick mouldings. 1" thick moulding incurs a 30% upcharge.
- Volume discounts per ft.
- Many carriers have instituted oversize package surcharges. 8' mouldings are subject to these surcharges. These surcharges do not apply if delivered on a Conestoga truck.